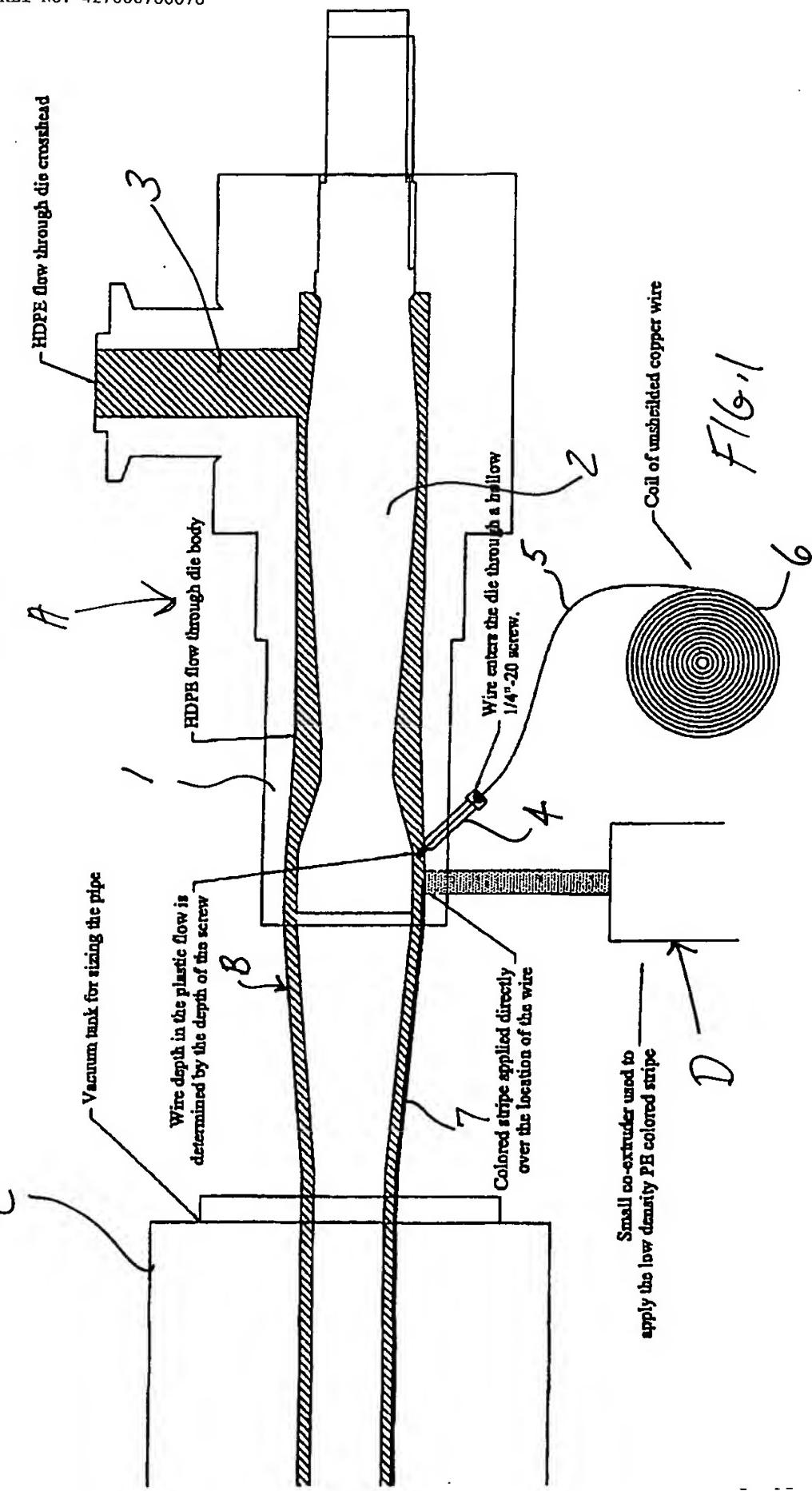


Toneable Duct Process Flow



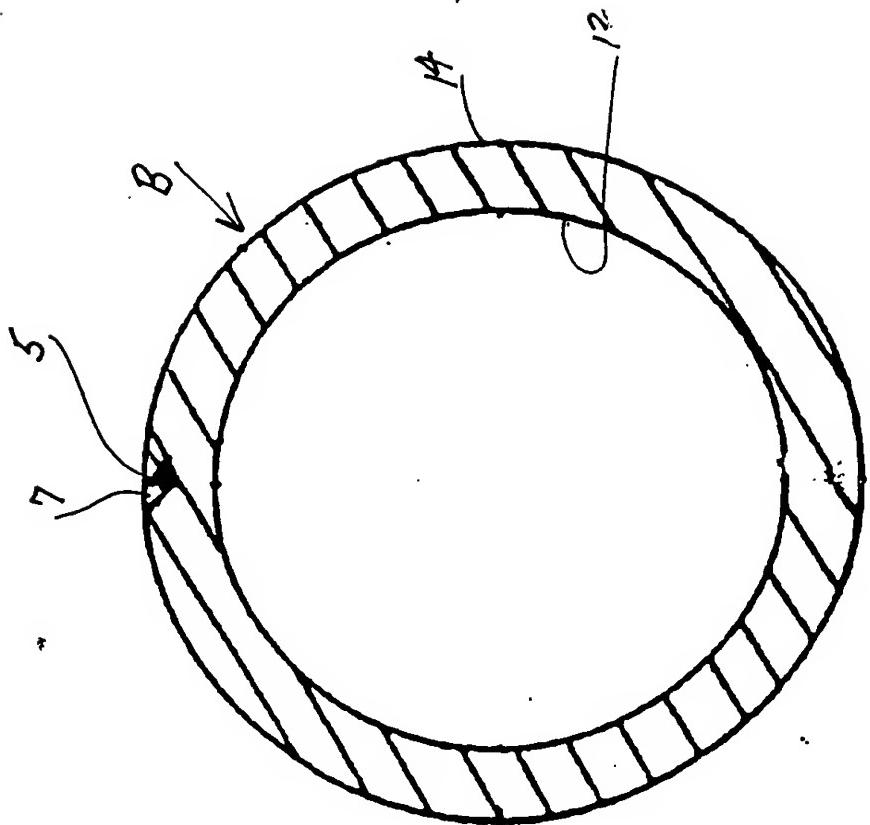


FIG. 2

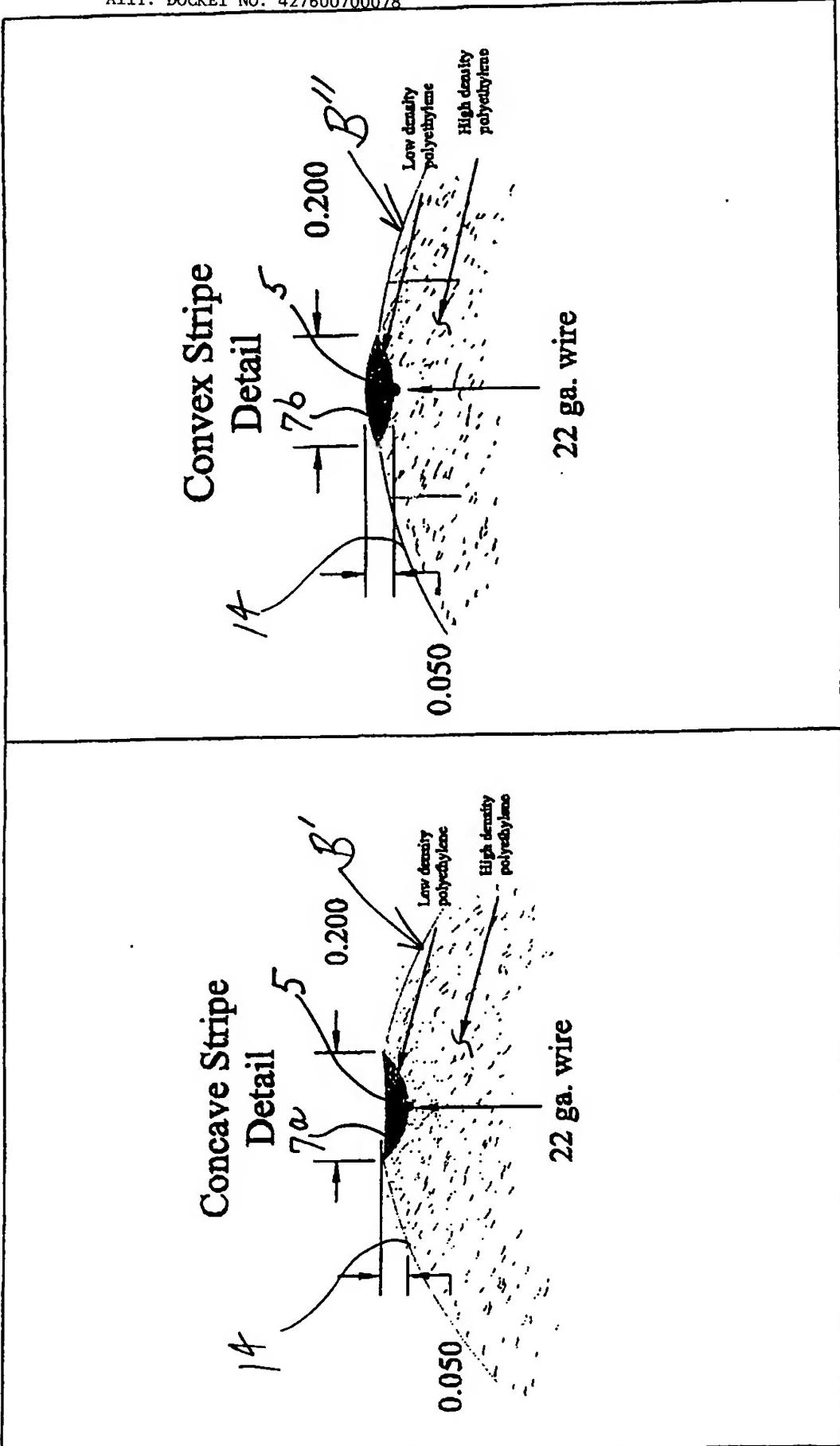


Fig. 3

Fig. 4